

No.	Type of machine	Machining capabilities					The weight of the workpiece [kg]	Precision Machining [mm]
		length [mm]	width [mm]	height [mm]	Diameter (spindle hole) [mm]	Others		
1	Water Cutting Machine Omax 55100	2 500	1 400	-	-	pressure: 4100 bar	2 000	0,05 - 0,1
2	Bystronic Laser Cutting Machine BySprint Pro 3015 4400 W	3 000	1 500	-	-	-	1 000	0,05 - 0,1
3	TUD 50 Lathe	1 000 400	-	-	300 (75) 400 (75)	-	60	±0,05
4	SU 580M Lathe	1 000	-	-	500 300	-	300	±0,05
5	CNC Lathe Haas ST-25	572	-	-	298(76)	-	30	±0,003
6	CNC Lathe Haas ST-25	572	-	-	298(76)	-	30	±0,003
7	CU-502 Lathe	1 200 400	-	-	300 (76) 500 (76)	-	65	±0,03
8	CNC Lathe Okuma LB 15 II	500 370			370 51			±0,1
9	CNC Lathe Okuma LB 15 II	500 370			370 51			±0,1
10	The crane Rialex	36 000	17 000	6 300	-	max: 6,3 t	-	-
11	The crane ABUS ELV	40 000	12 000	3 200	-	max: 3,2 t	-	-
12	The crane ABUS ELV	30 000	6 100	6 300	-	max: 3,2 t	-	-
13	Welding Positioner TOKFREZ	2 400	2 400	-	-	max: 2,5 t	-	-

14	Welding robot Panasonic TA-1900	3 000	1 200	-	-	-	500	±0,08
15	Welding robot Panasonic TA-1600	1 200	1 200	-	-	-	250	±0,08
16	Band saw machine BEHRINGER	6 000	500	400	-	-	-	±0,1
17	Band saw machine Pegas 300 x 320 A-CNC-R	6 000	320	300	-	-	-	±1
18	Press brake SafanDarley E-Brake 150-3100	3 100	1 000	-	-	pressure: 150 t	100	±0,1
19	Vertical machining center Hartford VMC-2100	2 000	1 000	800	-	-	1 500	±0,02
20	Vertical machining center Hartford LG-1000	1 000	500	600	-	-	500	±0,02
21	Vertical machining center Hartford HCMC – 1682 SUPER TORNADO	1 600	820	660	-	-	2 200	±0,1
22	Vertical machining center Hartford HCMC – 1682 SUPER TORNADO	1 600	820	660	-	-	2 200	±0,1
23	Band saw machine Pegas 510x510 HERKULES X-CNC	10 000	530	510	510	-	-	±0,2
24	Band saw FMB Zeus	6 000	250	250	250	-	-	±1
25	Band saw BOMAR STG 240A	6 000	240	240	240	-	-	±1
26	Band saw BOMAR 290.250 GAC	6 000	290	250	250	-	-	±1

27	Cleaner machine H15x15/3WX1	1 500	1 500	1 500	-	-	500	-
28	The cantilevered horizontal milling machine	900	450	250	-	-	100	±0,1
29	Cantilever vertical milling machine	640	200	300	-	-	100	±0,1
30	Plate Rollers Faccin 4 HEL- 2131	2 000	310	295	225	4-roll	1 700	-
31	Wide-belt grinding machine COSTA	-	1 150	750-900	-	standard thickness machined: 0,5-150	-	-
32	Round vibratory machine	-	-	-	1 070	bowl capacity: 250 l	-	-